

The 15 Degree Rule

For every 15 degree **increase** in temperature above 70 degrees, a products dry time may be cut in 1/2.

For every 15 degree **decrease** in temperature below 70 degrees, a products dry time may double.

The 2 areas we want to take a look at are Flash Time and Pot Life. All these times will be listed on your P-bullitions or product information sheets. You can print these off in Tech area.

Flash Time - this is the evaporation rate between coats of paint. The time from the finish of your first coat of paint and the start of you second coat.

Pot Life - this is the length of time that products are useable once they are mixed together (ex. clear & catalyst).

Cure Time - the amount of time before the paint finish is fully cured.

DP-LF primer & DP402LF	55 Degrees	70 Degrees	85 Degrees
Flash Time	20-30 minutes	10-15 minutes	5-10 minutes
Pot Life	16 hours	8 hours	4 hours
DBU Color			
Flash Time	20-30 minutes	10-15 minutes	5-10 minutes
Pot Life	8 hours	4 hours	2 hours
DC4000 - Clear			
Flash Time	12 minutes	6 minutes	3 minutes
Pot Life	3 hours	1 1/2 hours	45 miutes