

# Primers Sealers

Primer sealers provide uniform color coverage and adhesion prior to painting. Most of the time you will be applying sealers just before applying the paint. Sealers do not "seal" anything, a common misconception. If you use a 1K (non-catalyzed) sealer, solvents can penetrate. If you have used cheaper 1K primer surfacers underneath, these surfacers can be reflowed and sand scratches can reappear. For cheaper jobs this may not be a problem, however this is where a lot of lifting problems can occur.

It is best to use a 2K (catalyzed) primer sealer. The chemical link of the catalyzing agent does not allow as much solvent penetration. This makes it much safer. Besides, you probably already have one if you started by using an Epoxy primer in the beginning.

## Epoxy primers-DP-LF

These make the best primer sealers and allow you to sandwich your body work between your epoxy coats. Follow your product information sheets (P-sheets). You normally add an additional 1/2 part reducer.



PPG EPOXY  
PRIMER LT GRAY-  
QUART-DP50LF-04



PPG GRAY EPOXY  
PRIMER-QUART-  
MP170-04



PPG V-SEAL ACRYLIC  
URETHANE SEALER  
GRAY-QUART-DAS3025-04



PPG DELTRON  
SEALER GRAY-QUART-  
NCS2004-04



PPG EPOXY PRIMER  
CATALYST-PINT-  
DP401LF-08



PPG EPOXY PRIMER  
HARDNER-PINT-  
MP175-08



PPG DELTRON  
UNDERCOAT HARDNER-8  
OZ-DCX3030-8Z



PPG DELTRON  
SEALER CATALYST-  
PINT-NCX2200-08